The Newest Reflow **Table Top System**



M.S.Engineering Co.,Ltd.

http://www.mseng.co.jp

msc@mseng.co.jp

MR2533A Table Top Reflow System

Model MR2533A is table top type highly efficient reflow system. It is suitable for a test of a trial and a little production of SMT board etc. And the size of the system is compact, it is no need of large setup space. Temperature control system is same as the rework system which our main products, it is controlled by 2 sensors. They are a top and a reverse of the board. Furthermore, an ITTS- Intelligence Thermal Trace System will be creates of the optimal



Features:

- Auto-Temperature Profile : The optimal temperature profile can be created automatically by **ITTS (Intelligence Thermal Trace** System)
- Easy Operation: It is very easy by touch-panel system.
- Exactly Operation: Temperature deviation is Less than 5 degrees.
- Space Saving: It can install on a working desk.
- Time Saving: It will be about 1/5 of the time



for an operation start of the zone ype reflow system.

Composition:

MR2533A is a compact desk top system, and it is also possible to use it by N2 gas.

The automatic creation by ITTS or manual creation is also possible for a temperature profile. and they can save 40 files of data, respectively.

Although ITTS sets a temperature sensor to 2 places and the optimal temperature profile is created automatically, it is usually the temperature of the surface of the components, such as BGA, and the temperature of under side of the board. And if they are set identically, the environment of the optimal temperature will be acquired.

Only by inputting four thermal data of a temperature profile which you need, ITTS creates the

Step-4

optimal temperature profile automatically.

The touch panel performs all operations, When required, a keyboard appears on the screen. Since operation is a dialogue, it is easy and texactly. Furthermore, The machine is protected by many interlock functions, it can operate in comfort and alsoi n safty.

Main Specifications

Board Size: 50 x 50 ~ 330 x250mm

Thickness: 0.5~3.5mm Weight: 30 Kg max. **Board Top: 20mm max. Board Under: 20mm max**

Top Heater: 1.8KW (300W x 6)
Bottom: 1.8KW (300W x 6)
Auto-Temp: ITTS

Manual-Temp: 5 + 1 zoons. Top Temp set: 000~600°C Bottom Temp set: 000~600°C 000~999 sec. Time set: **Monitor: 5.7inch STN color.** Data set: by touch-panel

Data mode: CSV
Data Memory: Compact flash type.
Data Save: 40 files for ITTS

40 files for Manual.

Sensor: Type K thermo couple. Power: AC200~240V 2P / 4.1KVA Size: 720H x 780W x 750Dmm

Weight: 90Kg

Exhaust Fan: 120W x 2 **N2 input:** by 6Φ mm tube.

Sold by:

Proposal of MR2533A

The accessories for using MR2533A more conveniently are introduced. The details about MSC300U and ST50K are downloadable from our website. **Although ITTS of MR2533A measures** the temperature of 2 points and optimal temperature profile operation is performed, MSC300U is a measuring instrument for just a profile for measuring the temperature in the other arbitrary points. And ST50K is a sensor for detecting of surface temperature easily and exactly. And since it is a thin sheet-like sensor, it is convenient to connect with the measurement machine which is outside from the inside of the reflow. The details about

MS300U and ST50K are downloadable from our website.



MSC300U ST50K Website: http://www.mseng.co.jp

